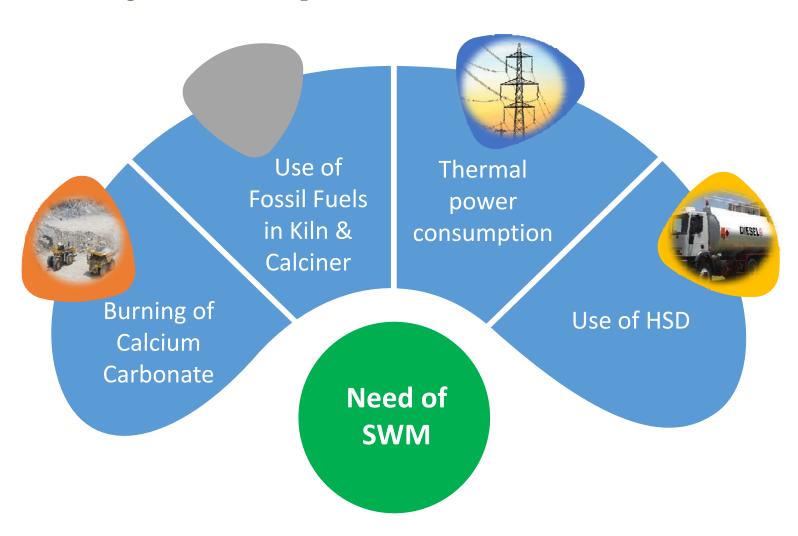


### **AGENDA**

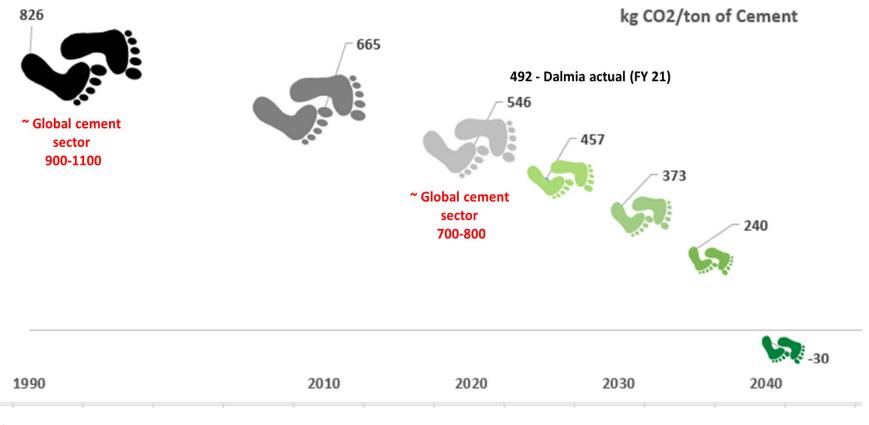
# Legacy Waste Opportunity & Challenges for Cement Industry



## Solid Waste Management: A Step Towards Net Zero



## Dalmia Group – Carbon Negative By 2040



<sup>1.</sup> CO<sub>2</sub> emission-Kg/ton of cement (Based on Global Cement & Concrete association GNR Data as on FY19)

<sup>2.</sup> As per CDP (Cement) report 2018

## Composition of Biomining Waste



Kitchen & Sanitary waste, Paper, Bottles, News paper...



Rubber, Plastic, Metal, Textiles, Glass, C&D waste...

## Infrastructure for Co-Processing



Unloading System

Excavator, Tippers, Grab Bucket Arrangement



Laboratory Setup

Essential Testing Equipment's



Storage System

Concrete Flooring, Structural Sheds, Fire Fighting, Odor Control System

#### **Large Capex Investment**



Segregation System

Trommel, Shredders, Ballistic & Magnetic Separators



Feeding System

Extractors, Belt conveyor, EOT Crane, Feeding Pump, Chlorine Bypass System



Emission Control System

Continuous Emission
Monitoring systems and SOx
& NOx control systems

## **Challenges of Cement Industry**





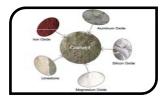
### **Quality Constraints**



Foreign material like metal piece, stones ...



Presence of high ash, high moisture, mud ...



Effects on raw mix & fuel mix designing (recipe)



Controlling chloride & ash contents in hot meal & clinker

- Continous fluactuations of required specific heat due to inconsistent moisture & CV in the legacy waste.
- Variation in ash & chloride level in legacy waste leads to continous change in raw mix to maintain the quality of clinker.
- ➤ This leads to requirement of high grade limestone & depletes the life of mines.



#### **Cost Constraints**



Inconsistent running of kiln, lowers clinker prod. & increases usages of power & fuel



High moisture leads to high transportation & handling cost



Increase in coal consumption for drying moisture.



Higher consumption of high grade limestone to cover up high ash contents in legacy waste.

- Handling and transportation cost.
- Cost of production Coal& Limestone.





Establishing green fund for promoting pre-processing & coprocessing activities

Subsidy on Capital investment to co-processors & biomining agencies

**Covering RDF in EPR** 









Setting up quality standards for RDF and thus standardising process of segregation & treatment of waste

Setting up technology standards for establishing pre-processing units

# We believe in Building Long Term Partnership with Waste Generators & Other Stakeholders to grow together



Globally recognized for its efforts in sustainable manufacturing practices



Robust infrastructure which can process all type of Industrial Waste





**Commitment** 

Commitment to move to negative carbon foot print

**Thank You**