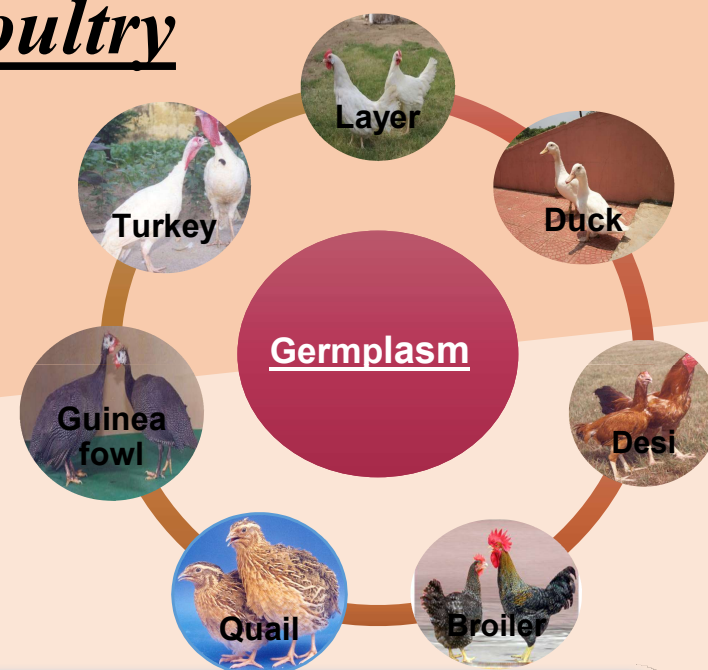




RESIDENTIAL WORKSHOP & TRAINING PROGRAMME

Farm Management In Poultry



**Dr Jaydip Rokade, PhD,
Senior Scientist,
ICAR-Central Avian Research
institute, Bareilly.**

Poultry Production Prominence

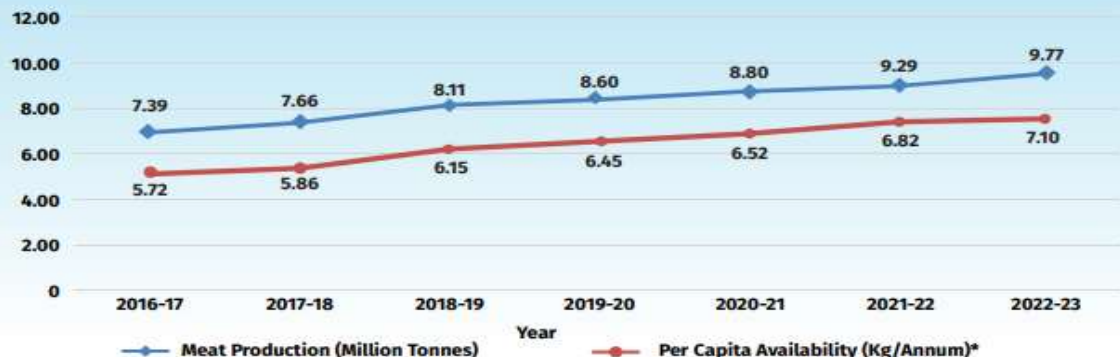
Advantage India

- Fastest growing economy in the world
- Largest producer of several agri commodities
- Second largest Consumer market
- Significant investments in world class ports, logistics & supply chain infrastructure
- Proactive Government policies
- Investor friendly incentives
- Highly skilled manpower pool

Why India for Meat and Poultry Processing?

- India has the world's largest population of livestock.
- India produces around 5.3 million MT of Meat and 75 bn eggs annually.
- India is the largest producer of buffalo meat and 2nd largest producer of goat meat.
- The current processing levels in poultry are 6%, while for meat it stands at 21%.
- Poultry is a highly vertically integrated industry in India and matches the efficiency levels of many western countries.
- Government of India has taken steps for modernization of municipal abattoirs to provide safe and hygienic meat to consumers.

GRAPH 2.17 : PRODUCTION & PER CAPITA AVAILABILITY OF MEAT (ALL INDIA)

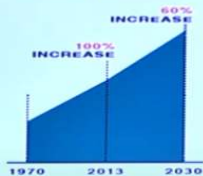


*Based on Projected Human Population according to Population Census-2011

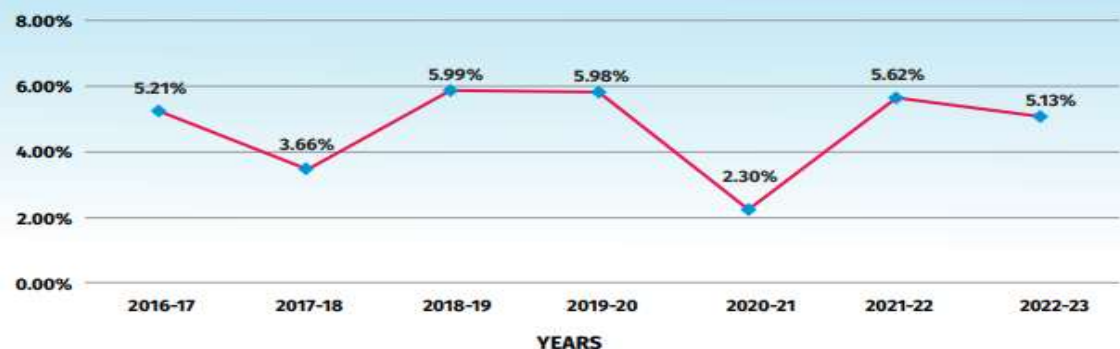
Drivers of Food demand

- Population growth
- Income growth
- Trends in dietary patterns
- Consumers preferences

Increase in global consumption of animal protein

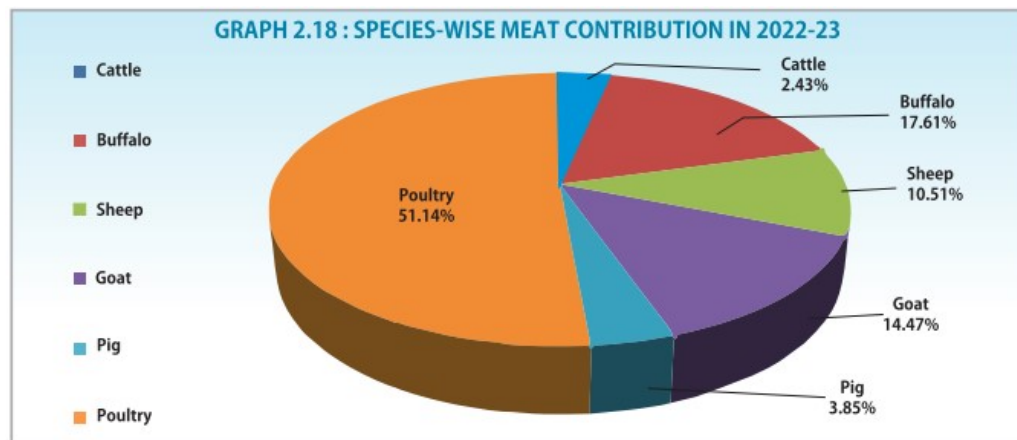


GRAPH 2.19: ANNUAL GROWTH RATE OF MEAT PRODUCTION

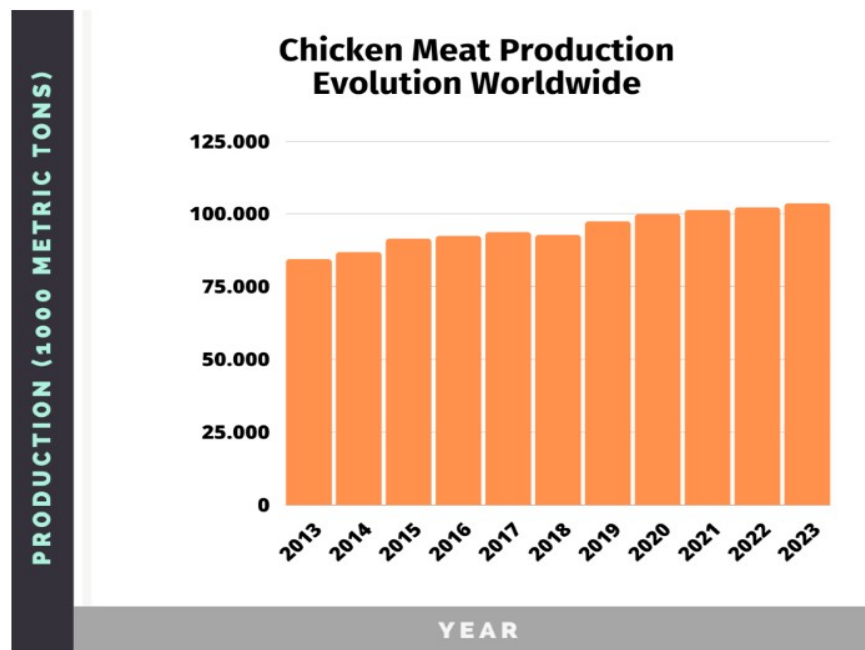


Meat production

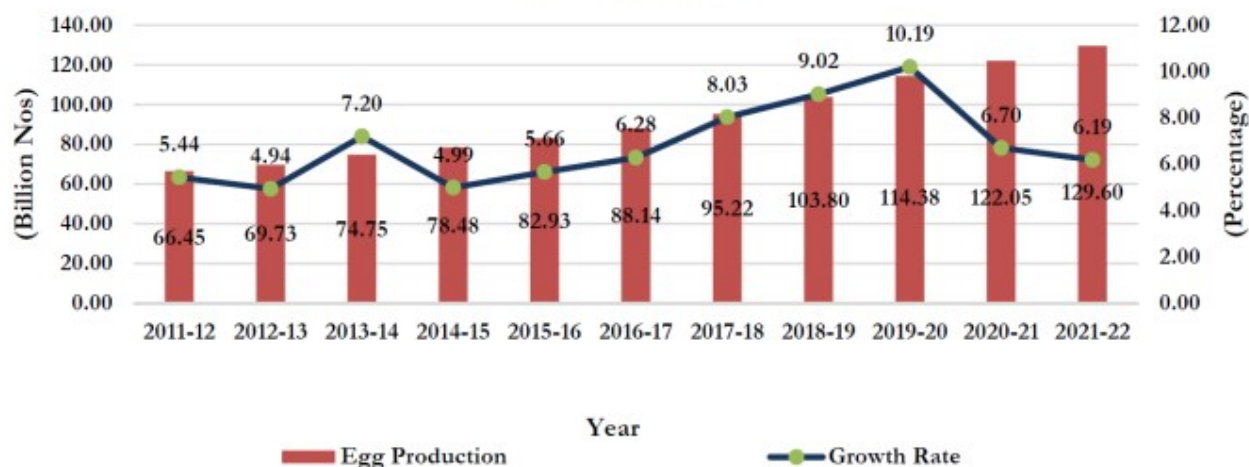
Species Of Animals	Number	Percentage Of Total Meat 2021-22	Percentage Of Total Meat 2022-23
<u>Poultry</u>	<u>3.06 Million</u>	<u>51.44 %</u>	<u>51.14%</u>
Buffalo	12.94 Million	17.49 %	17.61%
Sheep	69.56 Million	10.33 %	10.51%
Goat	111.32 Million	13.63 %	14.47%
Pig	8.88 Million	3.93 %	3.85%
Cattle	2.73 Million	3.18 %	2.43%



**Chicken meat production -
103.4 million metric tons
globally in 2023**



Egg Production with Corresponding Annual Growth Rate (%) from 2011-12 to 2021-22 (All India)



Egg production

2022-23

138.80 Billion

Region	Hen egg production (million tonnes)	Share of global hen egg production (%)	Hen eggs produced (billion eggs)	Layers (millions)	Share of global layers (%)
World	86.7	100.0%	1642.9	7,899	100.0%
Asia	54.1	62.4%	1059.3	5,340	67.6%
Europe	11.1	12.8%	192.4	817	10.3%
Latin America*	10.4	12.0%	187.9	741	9.4%
USA and Canada	7.2	8.3%	121.6	424	5.4%
European Union (27)	6.3	7.3%	108.6	456	5.8%
Africa	3.5	4.1%	75.6	553	7.0%
Oceania	0.3	0.4%	6.0	23	0.3%

- **Commercial (85.40%) 118.16 billion**
- **Backyard (14.60%) 20.20 billion**

A planet under pressure: food

Over the next 40 years, we'll need to produce as much food as we have in the last 8,000 years of agriculture.

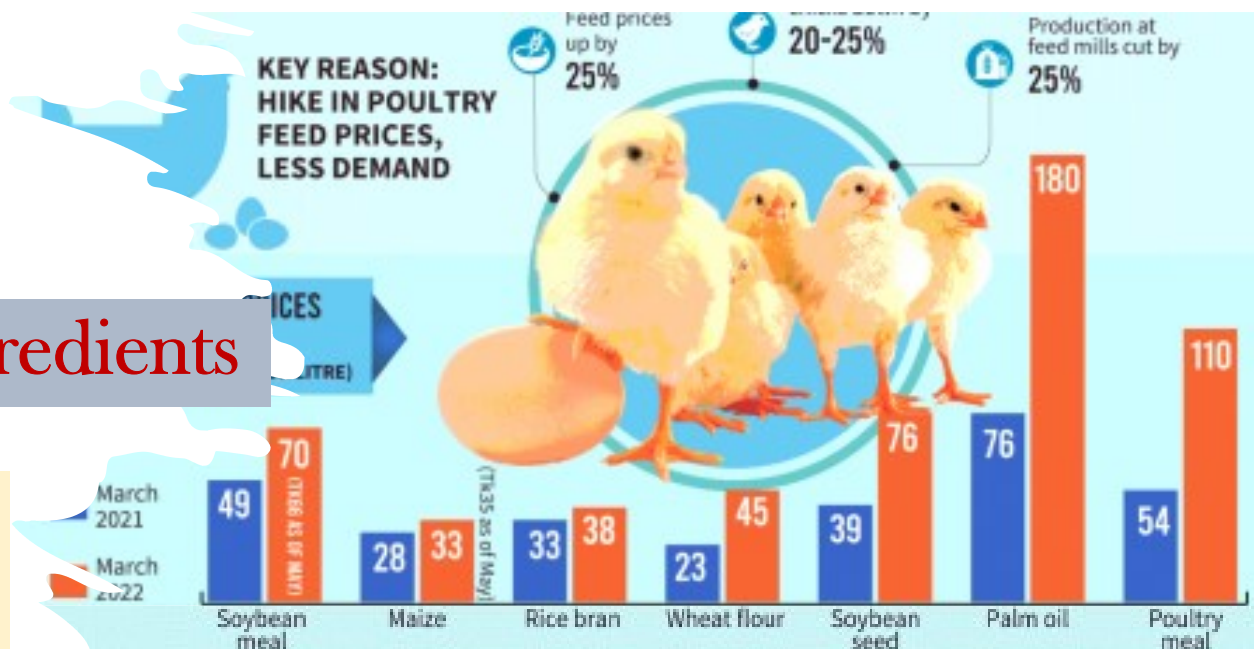


Source: Living Planet Report 2014. WWF in collaboration with Global Footprint Network, Water Footprint Network and ZSL Living Conservation

SUSTAINABILITY ???????????????

Increasing cost of feed ingredients

- Small-scale producers - **high feed and transport costs**, expensive vaccine costs, veterinary care services, and the **non-availability of credit**.





Myth vs. facts

Myths:

- ✗ Eating eggs is equal to smoking 5 cigarettes a day
- ✗ Eating eggs will always wreck your cholesterol no matter what
- ✗ Eating eggs will definitely make you gain weight

Reality:

- ✓ Are a good source of healthy fats & protein
- ✓ Eating eggs can improve lipid-protein profile in a healthy diet
- ✓ Eggs paired with a calorie deficit can help you lose weight



IMPOSSIBLE

National Egg Coordination Committee (NECC) is not convinced there are 'China make' eggs. It said an egg is adulteration-proof, but sales dipped by 15-20%.

MAKES NO SENSE

Prasanna Pedgaonkar of Venkateshwara Hatcheries said there is no benefit in making and selling a plastic-shelled egg when a poultry egg costs ₹3.

SAMPLES SENT

Of the three samples from Kothrud and Chinchwad sent to the state public health laboratory, one was natural and the results of the other two are awaited.

WE GOT COMPLAINTS about eggs feeling rubbery after boiling. It could either be storage or heat.

SHAM K BHAGAT | NECC CHAIRMAN, PUNE

SHELF LIFE

WINTER: 17 DAYS
SUMMER: 7 DAYS

CHECK FOR BAD ONES

WATER TEST

- **ROTTEN** | If the egg floats, it is stale and not fit for consumption
- **FRESH** | If the egg gets submerged in the water, then it is fresh and can be consumed

REASON | Eggs have a small air-space inside them, if the egg has gone bad or if the liquid inside has dried up there is more space for air. When this quantum of air increases, a rotten egg floats on water. In a fresh egg, there is enough liquid to keep the egg heavier than water, so it drops to the bottom of the container.

MISNOMERS

RUBBERY EGG | Eggs have an ideal temperature for storage, and transport. However, when the temperature increases as it has in recent days to beyond 40 degrees Celsius, it causes climatic shock inside the egg. This causes a textural change in the albumen from liquid to slightly rubbery and thicker. This does not mean the egg is 'fake', just that it may not be suitable for eating.

TRANSPORT TEMPERATURE

- IDEAL | 20-24°C
- ACTUAL | 32-34°C
- CURRENT | 40°C
- DEPARTURE FROM IDEAL | 20°C

₹1,000 REWARD FOR LOCATING 'FAKE EGGS'

Joint commissioner Shivaji Desai of Food and Drug Administration, Pune said while they have not come across any examples of fake eggs, they are looking for them. NECC has offered a reward of Rs 1,000 to anyone who can prove that there are fake eggs in the market.

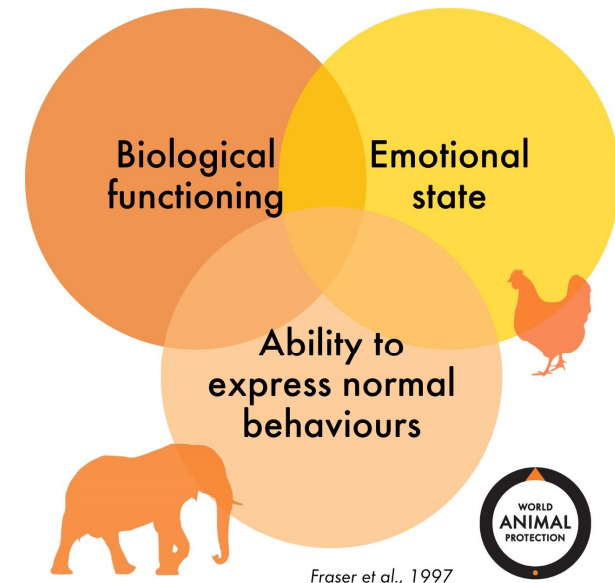
Text by Abhishek Samuel



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Welfare

The concept of animal welfare includes...




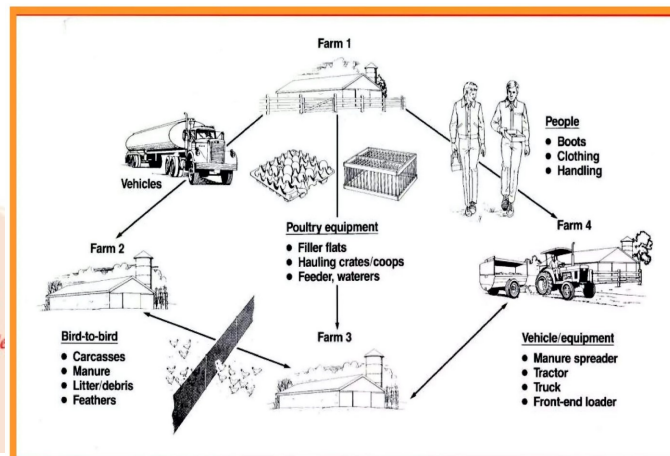
Disease & biosecurity Challenge

Viral diseases

- Avian influenza
- New castle disease
- Infectious bronchitis
- Orthopneumovirus
- Avian metapneumovirus

Bacterial diseases

- *Mycoplasma*
- *Staphylococcus*
- *Turkey Coryza (Bordetellosis)*
- *Chlamydochila psittaci*
- *Ornithobacterium rhinotracheale*
- *Pasteurella multocida*
- *Riemerella anatipestifer*
- *Avian colibacillosis (Escherichia coli)*

Food safety ??

Skilled Manpower

Struggle to Maintain Standards

NORMS WILL RESTRICT IMPORT IF:

OLDER than six
months

FED WITH geneti-
cally modified feed

GIVEN GROWTH
hormones and
antibiotics

GIVEN FEED
containing meat,
bone and blood

SLAUGHTERED
or processed in
the same unit as
bovine meat

WHY THE MOVE?

American chicken
legs frozen for up
to 4-5 years may
hit Indian market

Huge price differential
- US chicken legs at
₹40-50 a kg against
₹170 a kg priced locally



The FSSAI will work
with the department
of animal husbandry
to modify health cer-
tificates for meat and
poultry sold to India

More than 20 countries, including EU, South
Korea, China, Russia have imposed curbs on poul-
try from certain US states or the entire country

India is the 4th
largest producer of
chicken in the world
after the US, China
and Brazil, with an-
nual production of
3.5-4 million tonnes



	FCR = 2	FCR =1.5
Cost of a chick	Rs 25	Rs 25
Cost of feed @ Rs 25 per Kg	Rs 100 (4 Kg)	Rs 75 (3 Kg)
Operational cost during the lifecycle	Rs 15	Rs 15
Total cost of chicken weighing 2 Kg	Rs 140	Rs 115
Saving per chicken due to less feed consumed	-	Rs 25
Saving per 100,000 chicken	-	Rs 25 Lakh
Per year saving for 100,000 chicken assuming seven cycles	-	Rs 1.75 Crore
Additional expenses on antibiotics in feed (AGP cost of Rs 100 per per tonne of feed)	-	Rs 2.1 Lakh

Its all about Profit???

**32
Days**

Broiler Farming



40 gm

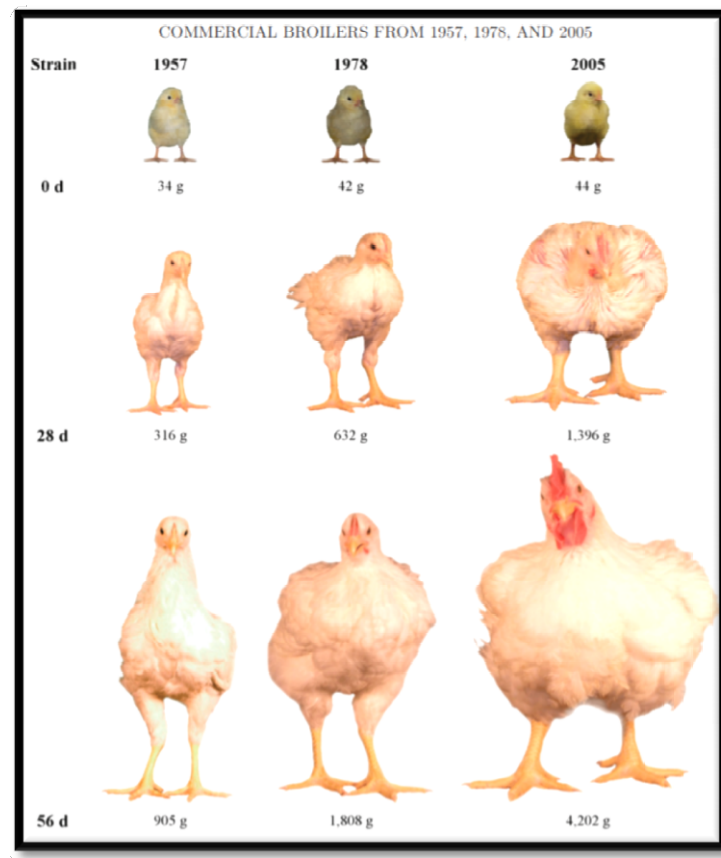


2 kg

BOILING UP
Average farm gate price of eggs and broilers

Period	Average farm gate price	
	Egg (₹)	Broiler (₹/kg)
Oct 2013	3.30	70
Oct 2014	3.22	75
Oct 2015	2.70	55

Sources: NECC Namakkal and Barwala Egg Cluster (Haryana)



Zuidhof *et al.*,
2014

Broiler production dynamics

Site selection, orientation and housing

A good housing is essential to provide an ideal environment where birds can express their genetic potentiality in fullest strength.

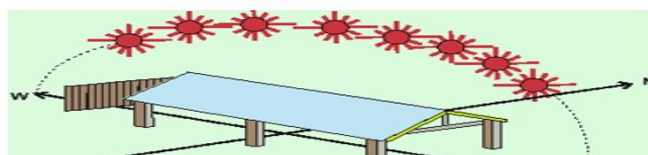
1. Location

The following points need consideration in selection of location poultry houses.

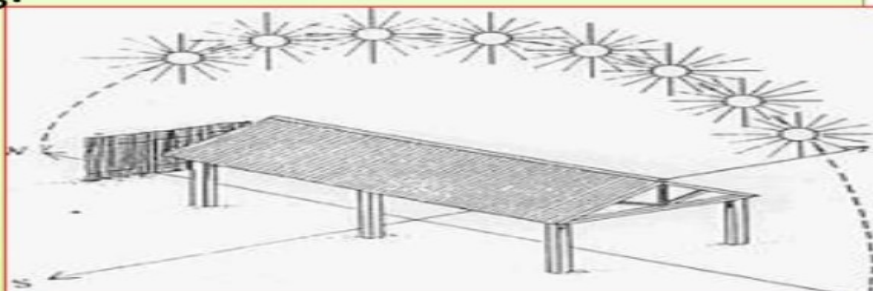
- Access to road service
- Future expansion needs & labour availability
- Drainage
- Exposure of the house
- Wind direction
- Distance between houses

2. Open-sided poultry houses

In hotter parts of country, the long axis of the house should be east to west and the sides should face north south to prevent direct sun shine falling in the house.



- constructed with their length facing E-W.
- To obviate direct sun light, draft and rain fall into the building.





Chapter Three -

Establishment/Erection and Operation of a New Poultry Farm or New House

- **Width** - Less than 30 to 32 feet.
- **Height** - From foundation to roof line may be 8 to 10 feet. The higher height upto 12-14 feet helps to reduce the inside temperature
- **Length** - Depending on the terrain of the land.
- **Floor** - Moisture proof, free from cracks, easily cleaned, rat proof and durable. The different types of floor all-litter floor, all-slat floor, slat and litter floor, wire and litter floor sloping wire floor etc.
- **Sides**: Half to two-thirds area kept open and fitted with wire mesh.
- **Roofs**: Painted with a reflecting type of paint such as aluminium paint or infra-red reflecting paints. For low cost roofs - local materials such as bamboo, bamboo mat, polyphone sheet, scrap iron roof, galvanized steel roofing can be used as effective as roofing materials for small scale commercial poultry farming. Asbestos or cement board roofs also can be used.

Location of Poultry Farm:

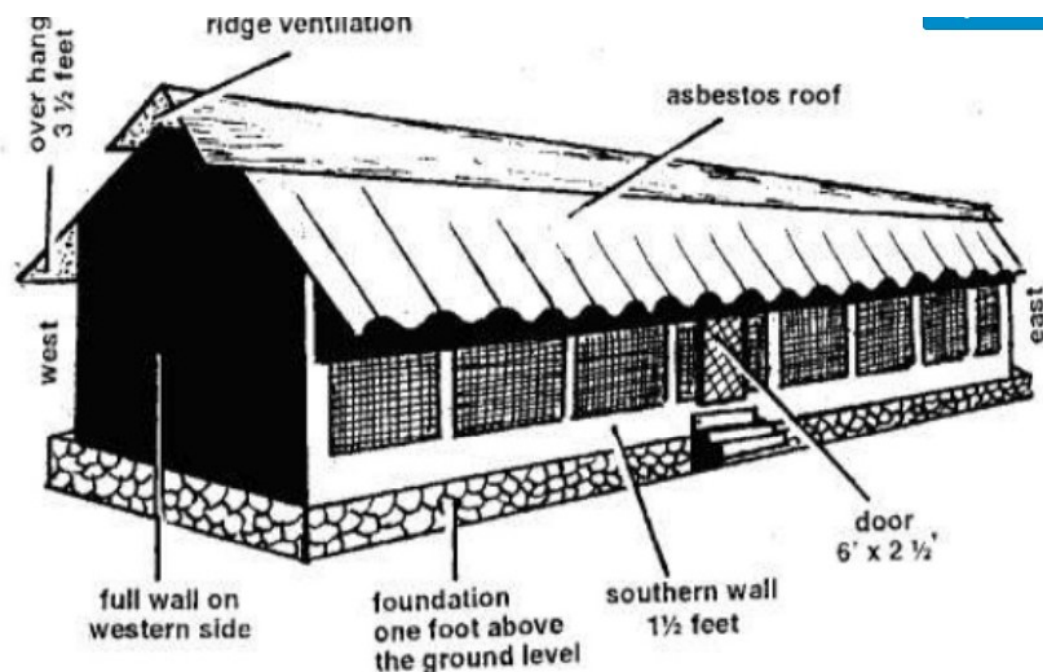
No license shall be granted for a New Poultry Farm, unless it fulfils all of the following conditions:

- (1) It is removed a distance of at least 30 meters from a road connecting Poultry Farms for poultry of different species, branches or ages.
- (2) It is located a distance of at least 12 meters from another Poultry Farm for poultry of the same species, branch or age.
- (3) It is located a distance of at least 300 meters from another Poultry Farm for poultry of a different species, branch or age.

Location of House:

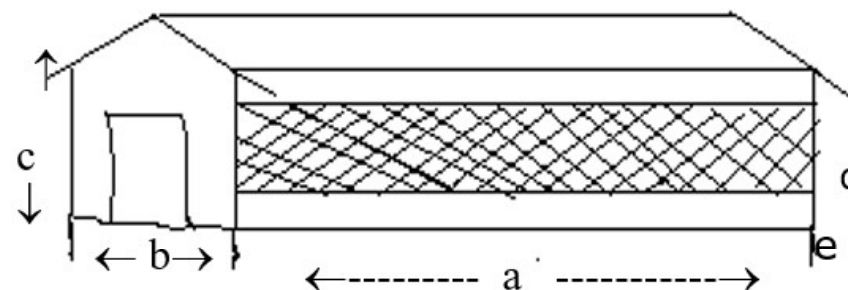
No license shall be granted for a New House on an Existing Poultry Farm, unless -

- (1) It is located a distance of at least 12 meters from another House.
- (2) The distance between the New House and the boundary of the farm is not less than 6



A model poultry house

Specifications for open sided house



- a. **Length**- no bar,
- b. **Width**- less than 30 ft,
- c. **Height** (Side wall)- 8-10 ft (4-6 ft open)
At center – 12-14 ft
- d. **Over hang**- 2-3ft
- e. **Floor height** : 2 ft



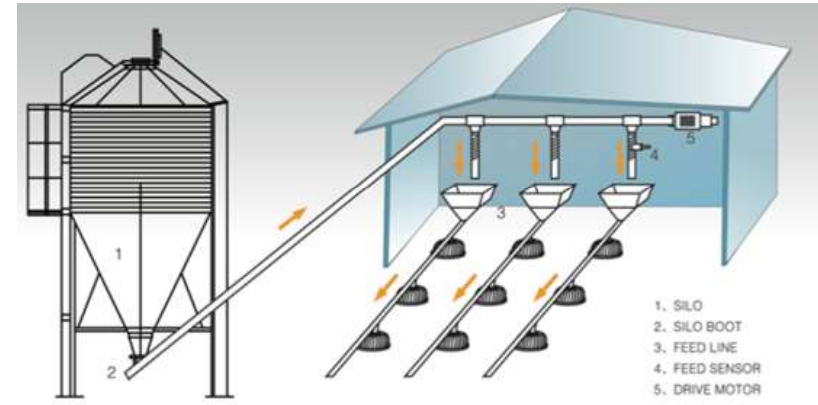
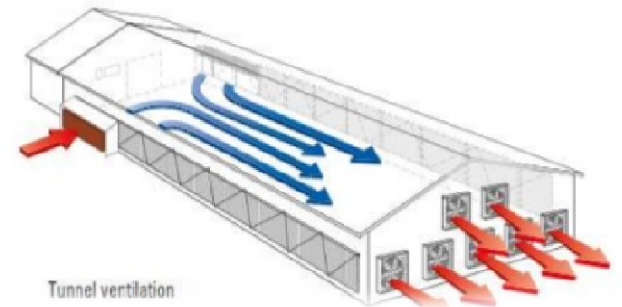
Open shed
house







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Automated broiler farm



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Application of
lime & fumigation



FORMALDEHYDE FUMIGATION FOR 100 Cft

STRENGTH	FORMALIN (IN ML)	POTASSIUM PERMANGANATE (In grams)
1 X	40	20
2 X	80	40
3 X	120	60
5 X	200	100

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Treatments with chemicals

1. Chemical Treatment

Soak floor with strong solution of caustic soda for 12 to 24 hrs with pH above 12 in order to kill VV virus.

Dose of NaOH- 11 to 12 gm/lit of water or 1.4 kg/1000 sq. ft. (100-110 lit. water per 1000 sq. ft.)

- **Control of ticks, mite and lice** infestation by spraying any insecticide e.g. Cythion - 8 to 16 ml /lit of water.
- **White wash** - Lime stone (20 Kg/1000 cu. ft.) + 2 to 5% formalin + 1% Copper Sulphate + 1% kerosine.

Commercial Disinfectant

Sr. No.	Disinfectant	Composition	Dose
1	X-185	Cresylic acid saponized, Ortho-benzyl para -chloropheno, ortho-phenylpheno, Bis-n-tributylin oxide	4ml/liter of water.
3	ATTACK	Benzalkonium chloride, Strong gluteraldehyde, Formaldehyde	3.00%
4	B-904	Didecyl dimethyl ammonium chloride, Alkyl dimethyl benzyl ammonium chloride, Tributylin oxide	5ml/liter of water.

Commercial Broilers



CARIBRO VISHAL (White plumaged)

6-wk B.wt : 1650 to 1700 g; DP % (6wk) : 75%;
FCR (0-6wk): 1.85

CARIBRO DHANRAJA (Coloured Plumaged)

6-wk B.wt : 1600 to 1650 g; DP % (6wk) : 75%;
FCR (0-6wk): 1.92



CARIBRO MRITUNJAI (White plumaged)

6-wk B.wt : 1400 to 1500 g; DP (6wk) : 74%;
FCR (0-6wk): 1.90

Chick Quality

Example of good quality chicks.



- Clean after hatch.
- Stand firmly and walk well.
- Alert and active.
- Free of deformities with the yolk sac fully retracted and have a healed navel.
- Vocalize contentedly.

Not less than 40 gm

Age of birds (Days)

Space/bird (Sqr. ft)

0-3

0.22-0.25

4-7

0.33

8-14

0.5-0.6

15-21

0.6-0.8

21 onwards

Full Space

- Proper unloading
- Immediately opening of boxes.
- Counting of chicks.
- Dipping of beak in water.
- Electrolyte (5 g/100 chicks)
- Anti stress (3-5 ml/100chicks) drugs.
- Recording of temperature, humidity hourly.
- Record keeping

REQUIREMENT – SPACE, FEEDERS AND WATERERS



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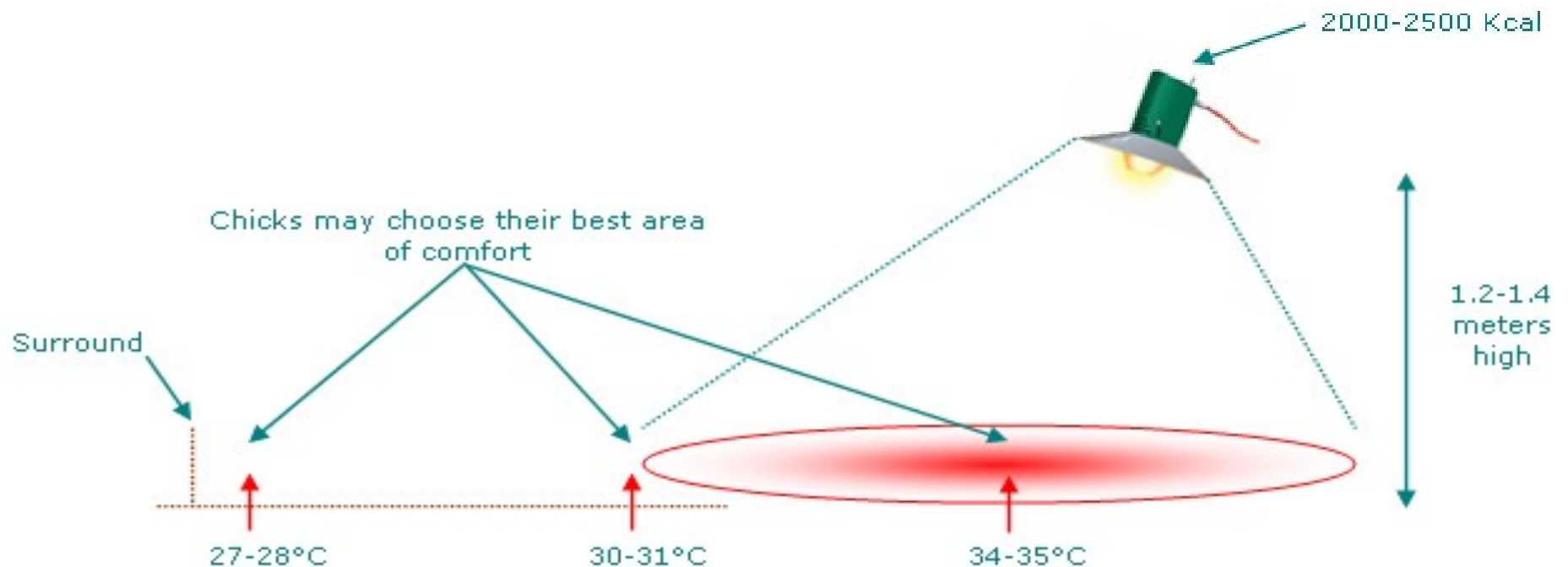


AGE	FLOOR SPACE	FEEDERS	DRINKERS
1 st Week	4 chicks per square feet	Plates 1 for 60 Chicks (7 days)	2 for 50 chicks
2 nd Week	2 chicks per square feet	Chicks Feeders 1 for 50 chicks	2 for 50 chicks
3 rd Week	1 chick per 0.75 square feet	25 feeders for 1000 chicks	2 for 40 chicks (High temp & high humidity)



BROODING – TEMPERATURE

It is of the utmost importance to warm up the house several hours before the chicks arrive





Bulb brooding



Coal brooding



Use of Bukhari



Gas brooder



Whole house brooding



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Brooding large flocks

LITTER

- 5-7 cm of litter.
- Wheat/barley straw/wood shavings/coconut shavings (no sawdust)
- Dry, turned and sufficient.
- No wet patches.
- Litter test at field level
- Litter moisture <25%
- racking of litter start from 4th day

Litter material: LSP: Super phosphate(10:2:0.25)
or use Litteron
powder or ECOVIRON (NCH)



Feed and Vaccine

Feeding Programme

Pre starter feed

400-500g/bird

Starter feed

1000-1100g/bird

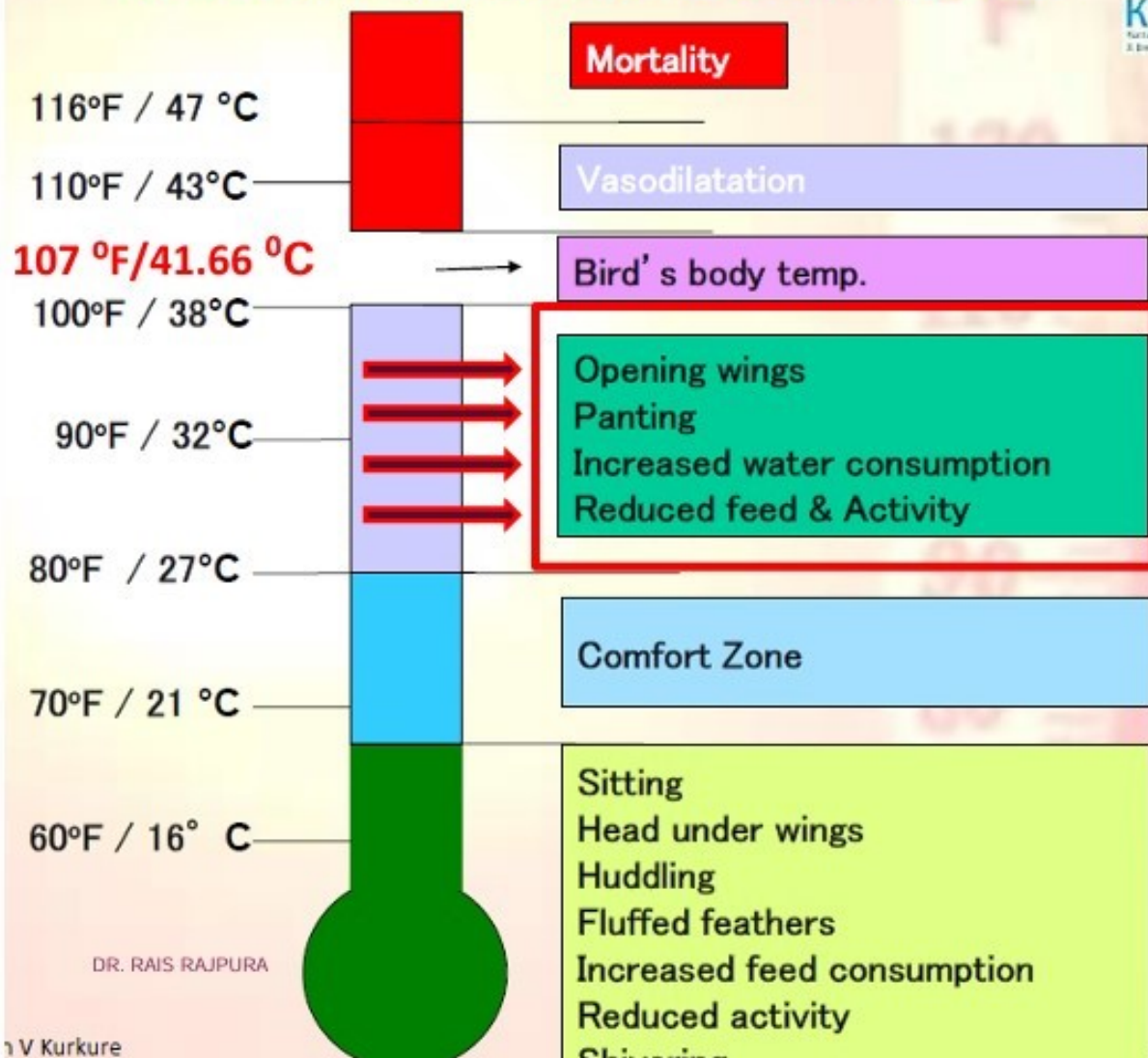
Finisher feed

Up to liquidation



Sr No.	Age	Vaccine	Route
1.	1 st day or 1-6 th day	Ma5-clone30 or H120-clone30 Or ND Clone 30	E/D
2.	12 th	IBD Plus	W/D
3.	21 th	ND Clone 30	W/D

Chicken's Response To Different temperature



The thermoneutral zone of the chicken is generally between 18–25°C.

Within this temperature range, sensible heat loss is adequate to maintain the bird's normal body temperature of 41°C.



Panting



Tracheitis



DR. RAJ RAJPUTRA

Fibrinous plug



Fibrinous plug

Heat stress

Farm Management- More space/bird



Space/Bird

- 1 week - 0.4 sq. ft
- 2 week - 0.8 sq. ft
- 3 week - 1.2 sq. ft
- >4 week - 1.40 - 1.50 sq. ft.



**5-6 feet Side Pandal -- South side of shed –
avoid sunlight falling inside the shed**



DR. RAIS KURDIA



Roof white wash painting- Reduce shed temperature up to 2- 3 °C

- 10 Kg lime stone,
- 2 kg Cement and
- 10 lit water



DR. RAJ RAIPURA

Sprinklers on the shed- 15 ફુટ ના અંતરે



DR. RAJ RAIPURA

શેડ પર વ્હાઈટ વોશ



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SIDE CURTAINS



- ✓ 6ft curtains
- ✓ It appears to be better but if properly operated by sprinkling water.
- ✓ It can reduce temp up to 2-3°C.

FOGGERS



- ✓ Reduce temperature -- 3 to 5°C
- ✓ Regular use for more than 10 hours also increases humidity.

WATER MANAGEMENT



Temp.	22°C	32°C
3 rd wk	100 Ltr	210 Ltr
6 th wk	280 Ltr	600 Ltr

WATER MANAGEMENT



- ✓ Maintain regular supply of cool and fresh water
- ✓ Water consumption increases 7% each 1°C above 21°C
- ✓ Normal ratio of water to feed intake is 2: 1 but get changed to 4:1 (>35°C)

DR. RAJ RAMPURIA

Cover the water tanks with gunny bag

Prevent sunlight on water tank



- ✓ Addition of water acidifiers and sanitizers
- ✓ Electrolytes (10:00 – 6:00 pm) and
- ✓ Sugar (Evening at 4:00 pm- 8:00 pm)



FEED MANAGEMENT



- Feed in cool hours of the day
- Avoid feeding between 10:00 to 5:00 hrs
- Wet mash feeding
- 10-20% extra vitamins and trace minerals added to feed
- Reduce protein in feed and balance Amino Acid in feed
- Reduce maize in feed and add/increase Vegetable oil, Fish oil
- Add Betaine @ 1 kg/ton of feed,
- Chromium @ 100 g /ton of feed,
- Vitamin C @ 100 g/ton of feed,
- Soda. bicarbonate @ 1 kg/ton of feed



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Cage rearing

0-6 wk- 200 sq cm

8-16 wk- 400 sq cm

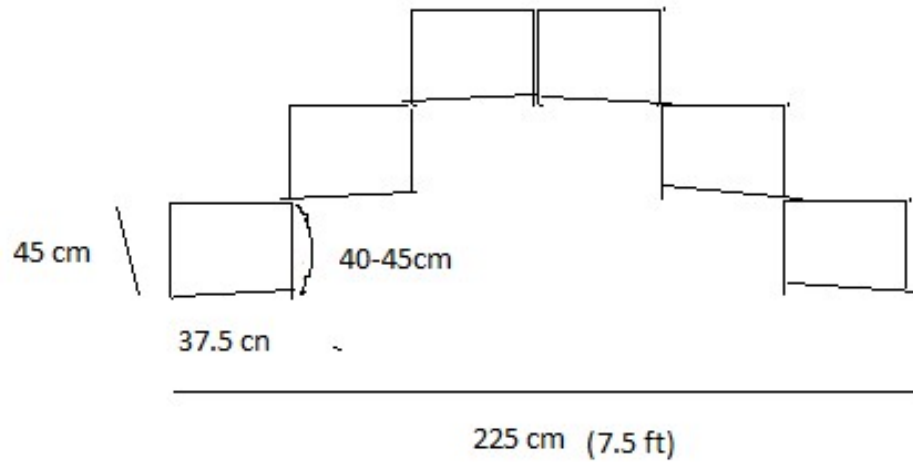
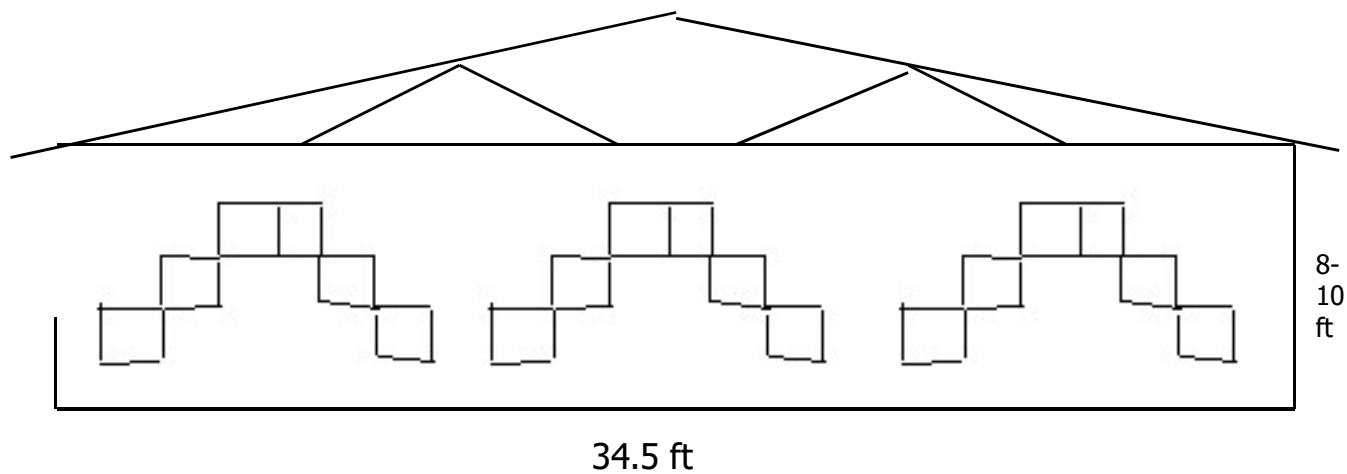
>16 wks- 600-750 sq cm

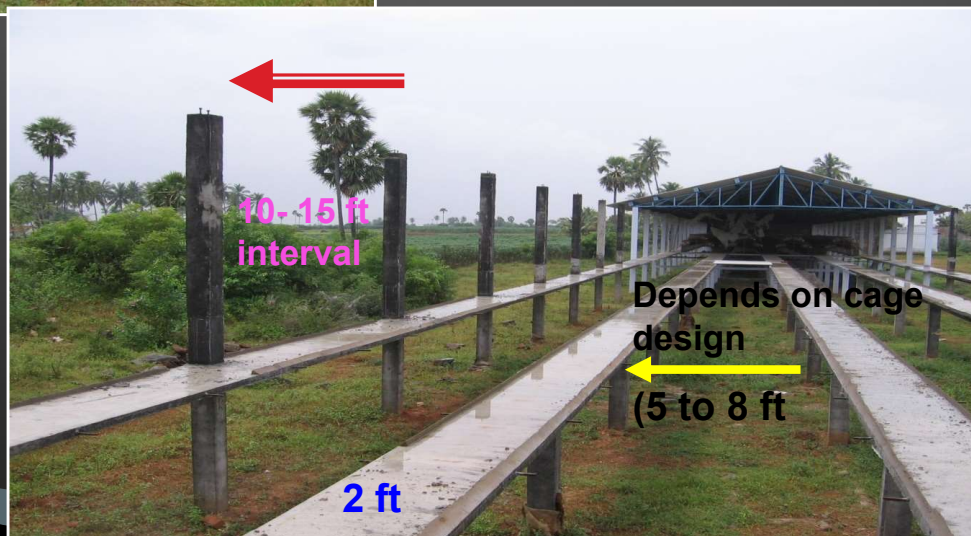
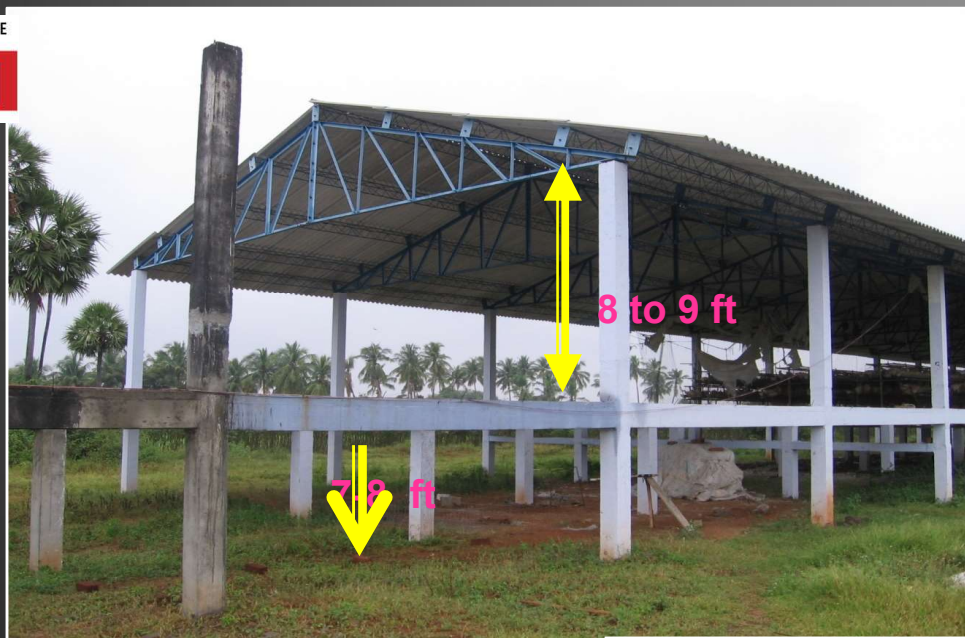




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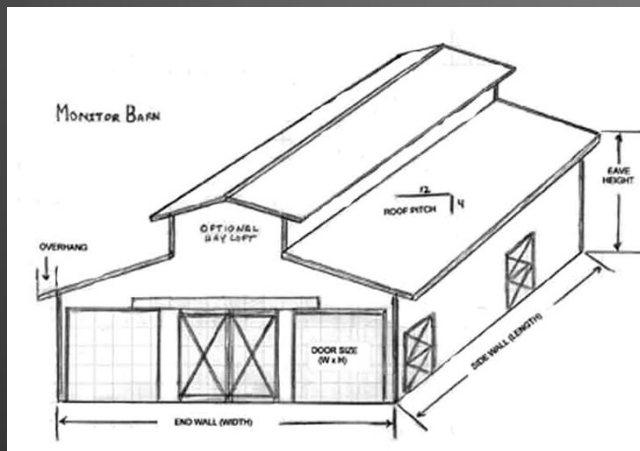




- In case of cage houses, the height is decided by the **type of cage** arrangements (3 tier or 4 tier)
- Protects the bird from adverse climate and provides sufficient ventilation
- Cage- better wall are short
- EC houses should have solid side walls



Monitor style



Half-monitor style



Types of roofing material



**Aluminium Sheet
Roofing**



**Asbestos
sheets**



Asphaltic roofing material



Thatched roof



Roof white washed

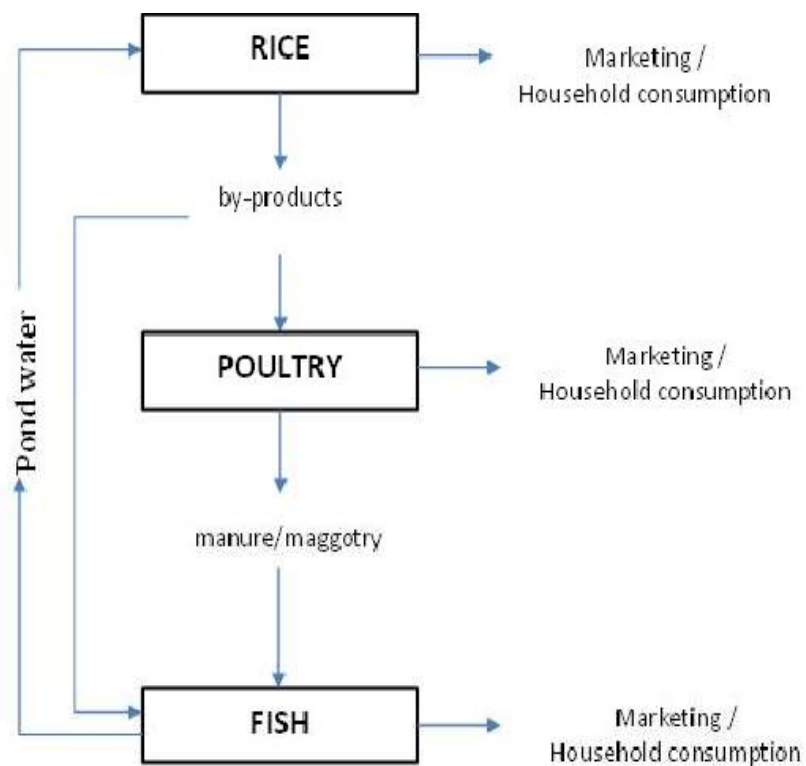


**Spray
polyurethane
insulation**



**Rigid board
insulation**

Crop- Livestock-Poultry-Fisheries



Fishery-Duckery or Rice-Duckery farming system:

Raising ducks fits very well with the fish polyculture system, as the ducks are highly compatible with cultivated fishes.

Pond fertilizer and supplementary fish feed which accounts for 60 percent of the total cost in conventional fish culture.

Ducks are called “**biological aerators**”.

Duck houses are constructed on pond dikes; hence, no additional land is required for duckery activities.



Transport vehicle and Crate



☐ **Tonic Immobility:** TI was assessed by the immobility reaction time as mentioned in *Ghareeb et al., (2008)*.

- The birds were kept on its back with gentle restraint from the sternum and neck of the chicken for a period of 45 seconds.
- After this period, the hand was removed gently and time was noted in stop watch till the bird regains to show mobility to revert back to its normal position.



☐ **Runaway (RA) test:** RA test was conducted as mentioned in *Marin et al., (2001)*

- Iron corridor with L×B×H of 180×40×40cm
- The corridor was divided into start box, stimulus bird zone and end corridor
- Time taken by the bird to move out of the corridor was noted during a 10min test.





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Research article

Transportation stress: Impact on behaviour and welfare in meat-type chickens under indian scenario

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Welfare

ABSTRACT

In order to find standard transport time and its effect on the welfare, 480 marketable commercial broiler chickens (CARIBRO VISHAL; avg. 2.0 kg body weight) were transported for 2, 4, 8h and without transport in crates in three replicates in a completely randomized design. Transport affected welfare as well as behaviour of broiler chickens. Transport stretch impacted the gait score and tonic immobility with maximum aggravation with extended duration. Runaway results shown that 8h group exhibited more run-away time (279.20sec). Number of birds affected by physical injuries increases with the duration. Bodyweight change was significant among transported groups, especially 8h travelled group exhibited more (−8.21%) body weight loss. It is concluded that a transport period of more than 4h in Indian conditions is not recommended as it is causing a significant level of stress in the birds leading to stress, production loss and hampering welfare of broilers.

1. Introduction

Poultry production, consumption and its demand is experiencing an increasing trend globally and especially in developing country. In production chain of boilers, transportation is considered as a critical point which involves pre-transport handling, long-term feed and water deprivation, social disruption, noise, over-crowding, motion as well as vibration, and thermal extremes leads to stress and

More than 4 hr – Stress Watermelon 4 hr then rest

Scientific Reports: Decision on your manuscript



Scientific Reports

to me

Ref: Submission ID 8212285d-b531-49f8-b846-ae6f3a22b6ed

Decision: major revision

Deadline: 03 Sep 2025

Dear Dr Rokade,

Your manuscript, "Evaluating the Consequences of Pre-Slaughter Transport Stress on Broiler Welfare and Meat Quality in India", has now been assessed.

We invite you to revise your paper, carefully addressing the comments from the reviewers and the editor. Please ensure the results are accurately reported.

10:42 AM



cari

Welfare Interventions in Poultry

CARI
supplementation: @ 4.2 g/L
prior to lifting reduces
transportation stress with
subsequent improvement in
dehydration.

Comfort



Lighting & stocking density
standardized: @ 20 Kg/m² and
natural white light - optimal for
achieving better broiler welfare under
Indian conditions in open sided deep
litter houses.

Adopted
by BIS

CARIEGG SHIELD:

Phytobiotic based spray
for improving shelf life of
eggs.



CARI Portable Poultry

Incubator: A low cost portable
300W incubator capable of
hatching 300 chicken and 800
quail eggs with broiler's
hatchability ranging from 88.15 to
92%. (CSE)



SCHOOL OF SUSTAINABLE
FOOD SYSTEMS



Best Management Practices is Key to Success Less Diseases less antibiotic



PREVENTION IS
BETTER THAN CURE



cari

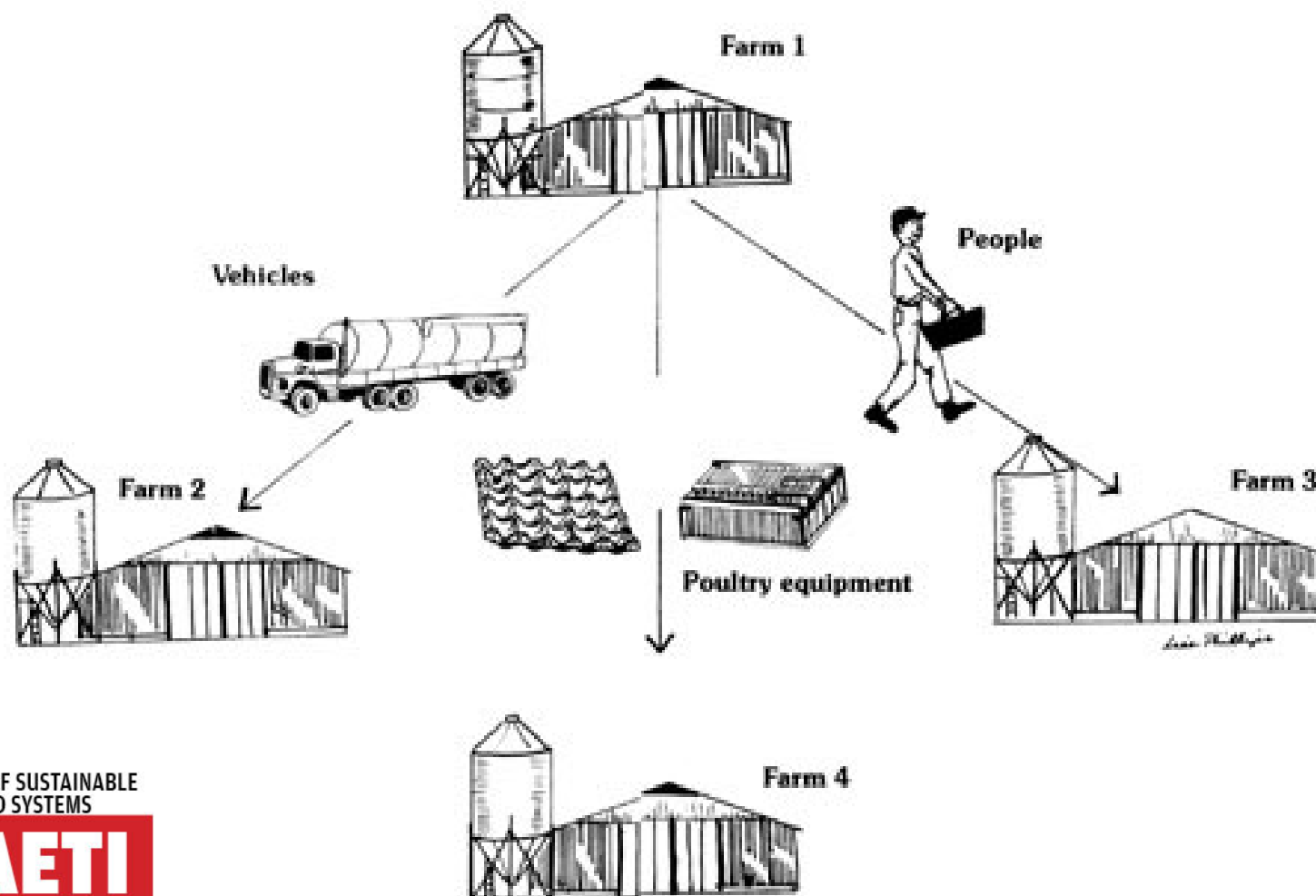
MOTIVATION FOR MORE
HEALTH • SUCCESS • HAPPINESS

**The key to
success is to
start before you
are ready.**

MARIE FORLEO

motivationformore.com

HOW DISEASE IS TRANSMITTED





THANKS

- **Medication care:**

Age	Medicines /Probiotics /Growth Promoters
Days 1 - 3	Antibiotic course (1g/lit)
	<u>Vendox/Colis/Enrofloxacin-V</u> : 1g/lit water
	Water sanitizer
	Electrolyte powder (1g/lit)
	Glucose powder (1g/lit)
	Warm water
Days 4 - 7	Liver tonic (1ml/lit)
Days 8 - 14	Vitamin supplement (<u>Vimeral</u> 1ml/lit)
	<u>Immolyte</u> (1ml/lit)

- **Water sanitation: For 3 weeks**

Hydrosafe (GLOBION): 1 ml/10 Lit of water for drinking.

Aquacare-P (VENKYS): 2ml/100 Lit of water for drinking.

Sokrena (VENKYS) 1 ml/30 Lit of water.

Disinfectants:

For farm premises, foot dip, vehicle dip:

VBFA: 5mL/Lit of water (Don't spray on birds)

ATTAK: 20ml/lit of water (Don't spray on birds)

Kahrsolin: 5mL/Lit of water in presence of birds/litter.

Coccidiosis:Suopercox: 1g/lit water

Respiratory tract infections:Meriflox/Enrocin-BH: 2ml/1 lit
Tylosin