

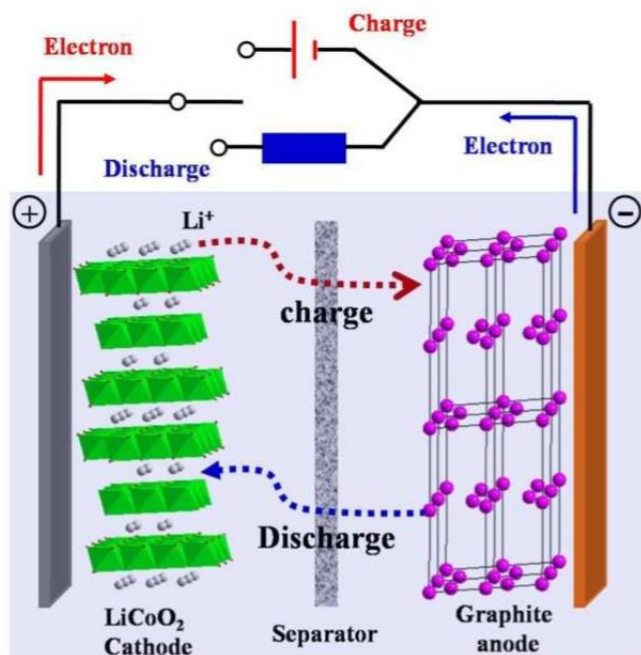


# Disposal of EV batteries – Challenges and Opportunities

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# EV Battery – A quick Glance



	LEAF e+ (62kWh) Newly-introduced	LEAF (40kWh) Second generation	LEAF (24kWh) First generation
Cathode material	<p>Layer structure (NMC*) Lithium: ● Metal: ● Oxygen: ●</p>		<p>Spinel structure (LMO**) <b>Optimized storage of Lithium ions</b> Lithium: ● Metal: ● Oxygen: ●</p>
Module	<p>New module layout allows configuration flexibility to minimize battery pack size Cell amount can be customized, resulting in a compact module</p>	<p>8-cell module</p>	<p>4-cell module Optimize structure to include 2 modules</p>

## Schematic diagram of Li-ion battery

**Source:** Source: Xu et al, 2014

Xu, et al, 2014, *Tuning the structure and property of nanostructured cathode materials of lithium ion and lithium sulfur batteries*, J. Mater. Chem. A, 2014,2, 19941-19962

## Evolving materials used as cathode in Li-ion batteries

**Source:** [https://www.nissan-global.com/EN/TECHNOLOGY/OVERVIEW/li\\_ion\\_ev.html](https://www.nissan-global.com/EN/TECHNOLOGY/OVERVIEW/li_ion_ev.html)



# Challenges



## Disposal

- Toxic elements like Li and Ni, other chemical moieties
- Lithium reacts vigorously with water, can significantly alter and destroy the natural chemistry of soil and water bodies.
- Indian EV market is projected to increase by 10 folds between 2017 and 2025, from \$71.1 million to \$707.4 million, which will lead to a massive increase in the stockpiles of spent batteries in the next decade.

## Quantum of waste

- The EV battery market in India is expected to grow by 35 percent to 132 GWh by 2030 with projections stating that a recycling market will be valued at \$1 billion is expected by 2030 (Economic Times, 2019).
- Blanket incineration is not feasible, as simply incinerating the 2 million tons of its e-waste, would result in 77 MtCO<sub>2</sub>e, thereby increasing our emissions considerably.



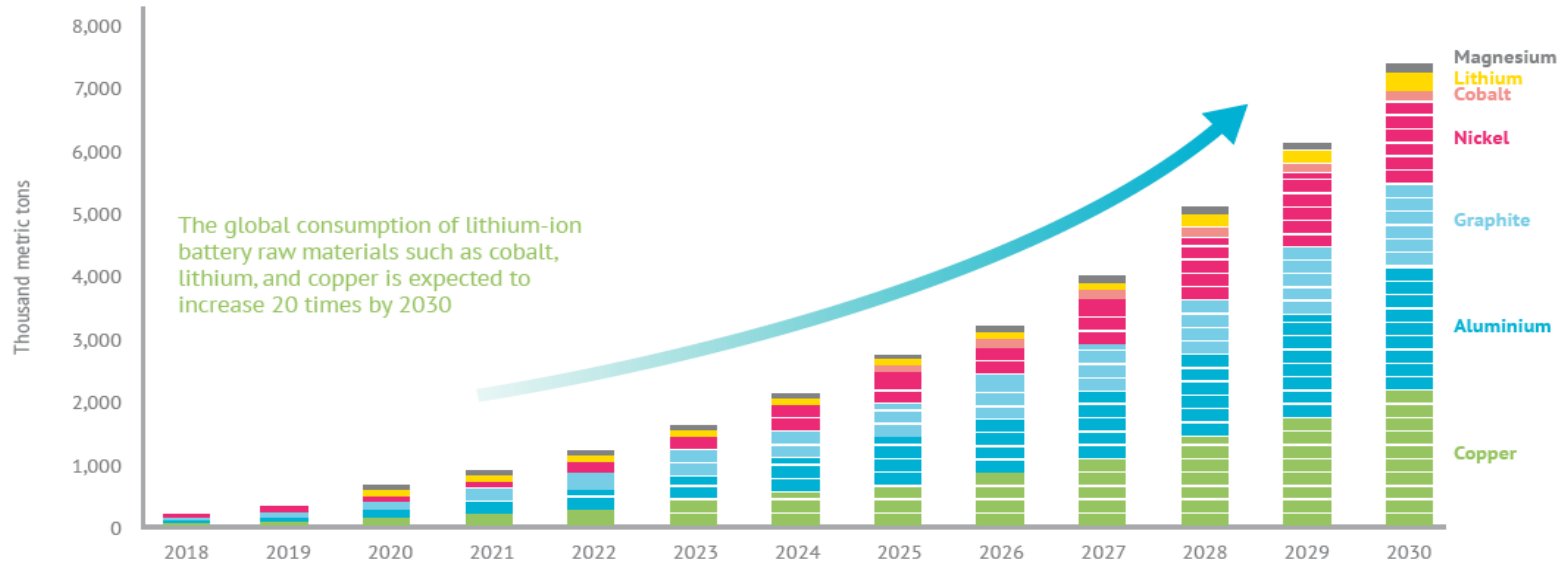
# Present Rules and Regulations



- **Batteries (Management and Handling) Rules, 2001**, Includes battery but limited to lead acid battery which is a source of electrical energy and contains **lead metal**.
- **Hazardous Waste Management Rules 2003** - waste which by reason of any of its physical, chemical, reactive, toxic, flammable, **explosive or corrosive characteristics** causes danger or is likely to cause danger to health or environment
- **The Hazardous Wastes (Management, Handling and Transboundary Movement) Rules, 2008**. A list in Schedule I which inter-alia includes industries engaged in petro-chemicals, oil & gas, petroleum, mines and minerals, **zinc, copper, lead based production**, textiles, steel, asbestos, electronic, tannery.
- **E-waste (Management and Handling) Rules, 2011** was introduced that aimed to put in place an environmentally sound e-waste management system by regulating issues of disposal, import and recycling of e-wastes. **The E-waste Rules apply to every producer, consumer or bulk consumer (including factories under Factories Act)**
- **E-Waste Management Rules, 2016, and E-Waste Management Rules, 2018** work towards implementing revised percentages of EPR targets for companies within Schedule III. **DO NOT mention Lithium**
- **Battery Waste Management Rules, 2020 (Draft)** – Does include Lithium – Not Notified yet, not specific to EV batteries.



# What can be done



Source: "EV Outlook 2018, Bloomberg New Energy Finance

**Second  
Life Usage**



**Recycling**



**Safe  
Disposal**



# What can be done?

## Second Life Usage

Spent battery – still has 80% power

Grid, Energy Storage



## Recycling

New legislation & infrastructure  
needed

EPR – Specific to EV battery



## Disposal

Potential dumping ground

Develop Circular Economy



**Thank you!**  
**Questions? Comments?**